



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RB6795635
Job Sheet 169095



001250

Part No: RB6795635

Job Qty: 1 ea

Part Name: Install/Removal Gas Producer Tail Rotor Bearing Nut Tie Bolt Nut Wrench



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/30/17

Job Tracking No:

Due Date: 12/20/17

Created By: Marie Lajeunesse

Type: Stock

Description:

Customer: H + S Aviation Limited (CHSAV01)

Airport Service Road, Hampshire Portsmouth, , PO3 5PJ United Kingdom ph:44 23 9230 4258 fx:44 2392304038.

Note: DWG RB6795635 Rev3 IPP Rev A 17.11.29 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		12/19/17	0.00	0.00	Start Up Small Fab-2		ML
110	Small Fab	1 pcs		12/20/17	0.00	1.00	Small Fab-9		ML
120	QC	1 pcs		12/20/17	0.00	0.00	QC5		38
130	Packaging	1 pcs		12/20/17	0.00	0.00	Packaging3		FEB 28 2018
140	QC21-SA	1 Ea		12/20/17	0.00	0.00	QC21		6

Part Op 110 - Assemble as per DWG. Sheet 1
Descriptions: 130 - Bag and tag.

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	90692A701	1	0	0	0
	RB6795635-1	1	0	0	0
	RB6795635-2	1	0	0	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		Skid-tube Machining Thermoforming Large Fab			
Date :		Step #:		QTY Effect		oval	
Description Work Order Deviation							
						risor ion	
						tor	
Root Cause							
Environment	☐	No Re-verification	☐	Pressure/Forced	☐	Temperature/Cure	☐
Design	☐	Operator	☐	Bending	☐	Set-up	☐
Doc/Data	☐	Offset/Setup	☐	Centre Not Concentric	☐	BOM/Route	☐
Equip/Tooling	☐	Supplier	☐	Cracks	☐	Broken/Damage/Def	☐
Handling/Pre	☐	Training	☐	Crimp/Kink/Ripple/Wave	☐	Inspection Incomplete	☐
Material	☐	Use for Testing	☐	Cuffs	☐	Contamination	☐
Internal Transport	☐	Poor Information	☐	Crushing	☐	Countersink	☐
Tribal Knowledge	☐	Rushing	☐	Heat Treat	☐	Cut Too Short	☐
LOA	☐	Product Improvement	☐	Wave/Twist in Tube	☐	Instructions Incomplete/Unclear	☐
Substation	☐	Process Improvement	☐	Marks/Chatter	☐	Drill Holes	☐
Past Expiry Date	☐	Manufacturing Process	☐	OTHER :			
Misidentified	☐	Past Due	☐				

Date: 02/28/10

Inspector: _____
 Revision: 3
 Serial No/Batch: S046380
 Job No: 169095
 Part: RB6795635
 Container No: S046380

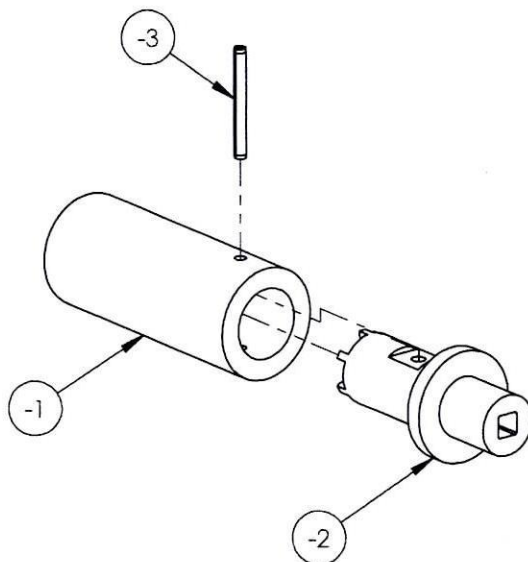
DART Aerospace Ltd.
 1270 Aberdeen Street
 Hawkesbury, ON K6A 1K7
 CANADA
 TEL: 1 813 632-5200
 Email: sales@dartaero.com
 www.dartaerospace.com

☐ Fit/Function
☐ Misread
☐ Misaligned/off center
☐ Turning Sequence

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3

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		REPLACED DRILL ROD PIN WITH ROLL PIN, WAS .280 LONG.	8/27/07	WP	DW
2		CORRECTED -2A MATERIAL SIZE WAS Ø7/8 X 5-9/16.	7/11/08	WP	RW
3	15-0066	CH'D TOOL NUMBER WAS 6795635 IS RB6795635. -2A CH'D DIM WAS Ø1.250 IS (1.25). -2B CH'D B/O PART WAS #TM1 IS GFAT1E. CH'D DIM WAS Ø.513 +.000 - .001 IS Ø.512 +.000 - .001. -3 ADDED B/O INFO PART NUMBER #90692A701.	3/26/2015	RJC	JAG



SHOP COPY
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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 169095 MJS
17-11-30

NOTE:
USED ON MODEL ROLLS ROYCE T63-A-5, YT63-A-5, 3, 1.

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	SLEEVE	DOM		2
	X		-2	1	SOCKET ASSEMBLY			3
	1		-2A	1	SOCKET	4140/4142		4
	1		-2B	1	SOCKET ADAPTER	STEEL	3/8 INT. DR X 1/4 EXT DR. (SNAP-ON #GFAT1E) MODIFIED	5
		B/O	-3	1	SLOTTED SPRING PIN	STEEL	Ø1/8 X 1-1/4 (MCMASTER-CARR #90692A701)	1
	ASSY -2							

DART AEROSPACE	
TITLE WRENCH-INSTALLATION AND REMOVAL, GAS PRODUCER TURBINE TIE BOLT NUT	
DWG NO. RB6795635	REV 3
MAT'L	DRAWN BY: PERRITT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D. Weil</i>
.XXX ± .005	HEAT TREAT
.XX ± .01	FINISH
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	SEE NOTE
SCALE 1:2	DATE 8/15/2007
SHEET 1 OF 5	

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : ☐					